



Speeds & Feeds

Product Table: Miniature End Mills - Square - Long Reach, Stub Flute
Characteristics: 7x Reach Multiple, 3 Flutes
Series: 9348xx, 9349xx

Table with columns: MATERIAL, SFM, Chip Load (IPT) by Dia, Depth of Cut, Chip Load (IPT) by Cutter Dia, Depth of Cut. Hardness: ≤ 28 Rc (≤ 271 HBn)

Please note: All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Harvey Tool has a team of technical experts available to assist you through even the most challenging applications.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other appropriate safety equipment in the vicinity of use.

Table with columns: MATERIAL, SFM, Chip Load (IPT) by Dia, Depth of Cut, Chip Load (IPT) by Cutter Dia, Depth of Cut. Hardness: 29-37 Rc (279-344 HBn)

Table with columns: MATERIAL, SFM, Chip Load (IPT) by Dia, Depth of Cut, Chip Load (IPT) by Cutter Dia, Depth of Cut. Hardness: 38-45 Rc (353-421 HBn)