

REAMERS - CARBIDE

Quickturn Custom Diameter Reamer Program



- Uncommon reamer diameters are ground to order for your precise application need
- Additional dimensions will vary depending on diameter selected
- Call for current production lead times
- Pricing is based on quantity ordered, use chart for instant pricing model based on quantity
- Straight flute general purpose reamers for through and blind hole applications
- 45° chamfer angle
- 4 and 6 flute styles
- Solid carbide
- Precision manufactured in the USA

DIA. RANGE* D ₁	1 PIECE	2 PIECES	3 - 5 PIECES	6 - 11 PIECES	12 - 17 PIECES	18 - 23 PIECES	24 - 35 PIECES	36 - 49 PIECES	50 - 74 PIECES
.0401 - .0450	184.90	122.35	106.65	68.30	54.05	48.35	45.50	42.65	39.85
.0451 - .0500	184.90	122.35	106.65	68.30	54.05	48.35	45.50	42.65	39.85
.0501 - .0570	186.30	123.75	108.15	69.70	55.50	49.80	46.95	44.10	41.25
.0571 - .0650	184.90	122.35	106.65	68.30	54.05	48.35	45.50	42.65	39.85
.0651 - .0800	186.30	123.75	108.15	69.70	55.50	49.80	46.95	44.10	41.25
.0801 - .0950	187.75	125.20	109.50	71.10	56.85	51.20	48.35	45.50	42.65
.0951 - .1150	190.60	128.00	112.35	73.95	59.75	54.05	51.20	48.35	45.50
.1151 - .1300	192.00	129.45	113.80	75.40	61.15	55.50	52.65	49.80	46.95
.1301 - .1450	196.30	133.70	118.10	79.65	65.45	59.75	56.85	54.05	51.20
.1451 - .1600	200.55	138.00	122.35	83.95	69.70	64.05	61.15	58.35	55.50
.1601 - .1750	204.85	142.20	126.55	88.20	73.95	68.30	65.45	62.60	59.75
.1751 - .1950	210.55	147.95	132.25	93.90	79.65	73.95	71.10	68.30	65.45
.1951 - .2100	221.85	159.30	143.70	105.25	91.05	85.35	82.55	79.65	76.80
.2101 - .2250	226.15	163.60	147.95	109.50	95.30	89.60	86.75	83.95	81.00
.2251 - .2400	233.30	170.70	155.05	116.65	102.40	96.70	93.90	91.05	88.20
.2401 - .2550	238.95	176.35	160.75	122.35	108.15	102.40	99.55	96.70	93.90
.2551 - .2750	253.20	190.60	174.90	136.50	122.35	116.65	113.80	110.95	108.15
.2751 - .2950	254.55	192.00	176.35	138.00	123.75	118.10	115.20	112.35	109.50
.2951 - .3150	268.80	206.20	190.60	152.20	138.00	132.25	129.45	126.55	123.75
.3151 - .3350	288.75	226.15	210.55	172.05	157.95	152.20	149.35	146.50	143.70
.3351 - .3550	291.55	231.85	213.35	174.90	160.75	155.05	152.20	149.35	146.50
.3551 - .3800	297.25	237.50	219.05	180.65	166.45	160.75	157.95	155.05	152.20
.3801 - .4100	318.60	256.05	240.40	202.00	187.75	182.05	179.25	176.35	173.55
.4101 - .4400	330.00	267.40	251.70	213.35	199.15	193.50	190.60	187.75	184.90
.4401 - .4700	347.05	284.50	268.80	230.40	216.15	210.55	207.60	204.85	202.00
.4701 - .5050	375.45	312.95	297.25	258.90	244.65	238.95	236.10	233.30	230.40
.5051 - .5400	412.45	349.90	334.30	295.85	281.65	275.95	273.15	270.25	267.40
.5401 - .5800	469.35	406.75	391.15	352.75	338.55	332.80	330.00	327.10	324.30
.5801 - .6260	514.90	452.30	436.65	398.25	384.05	378.40	375.45	372.65	369.85
.6261 - .6600	583.15	520.60	504.90	466.50	452.30	446.60	443.80	440.95	438.05
.6601 - .7050	668.55	605.95	590.25	551.85	537.65	531.95	529.15	526.30	523.45
.7051 - .7550	725.35	662.80	647.15	608.80	594.55	588.85	586.00	583.15	580.30
.7551 - .7950	782.30	719.70	704.05	665.65	651.40	645.75	642.85	640.05	637.15
.7951 - .8450	839.20	776.60	760.95	722.50	708.35	702.65	699.80	696.95	694.15
.8451 - .9000	953.00	890.40	874.75	836.35	822.10	816.40	813.55	810.70	807.85
.9001 - .9600	1095.20	1032.60	1016.95	978.55	964.40	958.65	955.85	953.00	950.15
.9601 - 1.025	1209.00	1146.40	1130.75	1092.35	1078.10	1072.45	1069.60	1066.75	1063.85

*Diameter tolerance: +.0003/-.0000

For technical information, see page 295