

# REAMERS - CARBIDE

## Quickturn Custom Diameter Reamer Program



- Uncommon reamer diameters are ground to order for your precise application need
- Additional dimensions will vary depending on diameter selected
- Call for current production lead times
- Pricing is based on quantity ordered, use chart for instant pricing model based on quantity
- Straight flute general purpose reamers for through and blind hole applications
- 45° chamfer angle
- 4 and 6 flute styles
- Solid carbide
- CNC ground in the USA

DIA. RANGE* D1	1 PIECE	2 PIECES	3 - 5 PIECES	6 - 11 PIECES	12 - 17 PIECES	18 - 23 PIECES	24 - 35 PIECES	36 - 49 PIECES	50 - 74 PIECES
.0401 - .0450	166.90	110.45	96.30	61.65	48.80	43.65	41.10	38.50	35.95
.0451 - .0500	166.90	110.45	96.30	61.65	48.80	43.65	41.10	38.50	35.95
.0501 - .0570	168.20	111.70	97.60	62.90	50.10	44.95	42.40	39.80	37.25
.0571 - .0650	166.90	110.45	96.30	61.65	48.80	43.65	41.10	38.50	35.95
.0651 - .0800	168.20	111.70	97.60	62.90	50.10	44.95	42.40	39.80	37.25
.0801 - .0950	169.50	113.00	98.85	64.20	51.35	46.25	43.65	41.10	38.50
.0951 - .1150	172.05	115.55	101.45	66.75	53.95	48.80	46.25	43.65	41.10
.1151 - .1300	173.35	116.85	102.70	68.05	55.20	50.10	47.50	44.95	42.40
.1301 - .1450	177.20	120.70	106.60	71.90	59.10	53.95	51.35	48.80	46.25
.1451 - .1600	181.05	124.55	110.45	75.75	62.90	57.80	55.20	52.65	50.10
.1601 - .1750	184.90	128.40	114.25	79.60	66.75	61.65	59.10	56.50	53.95
.1751 - .1950	190.05	133.55	119.40	84.75	71.90	66.75	64.20	61.65	59.10
.1951 - .2100	200.30	143.80	129.70	95.00	82.20	77.05	74.50	71.90	69.35
.2101 - .2250	204.15	147.65	133.55	98.85	86.05	80.90	78.35	75.75	73.15
.2251 - .2400	210.60	154.10	139.95	105.30	92.45	87.30	84.75	82.20	79.60
.2401 - .2550	215.70	159.20	145.10	110.45	97.60	92.45	89.85	87.30	84.75
.2551 - .2750	228.55	172.05	157.90	123.25	110.45	105.30	102.70	100.15	97.60
.2751 - .2950	229.80	173.35	159.20	124.55	111.70	106.60	104.00	101.45	98.85
.2951 - .3150	242.65	186.15	172.05	137.40	124.55	119.40	116.85	114.25	111.70
.3151 - .3350	260.65	204.15	190.05	155.35	142.55	137.40	134.80	132.25	129.70
.3351 - .3550	263.20	209.30	192.60	157.90	145.10	139.95	137.40	134.80	132.25
.3551 - .3800	268.35	214.40	197.75	163.10	150.25	145.10	142.55	139.95	137.40
.3801 - .4100	287.60	231.15	217.00	182.35	169.50	164.35	161.80	159.20	156.65
.4101 - .4400	297.90	241.40	227.25	192.60	179.75	174.65	172.05	169.50	166.90
.4401 - .4700	313.30	256.80	242.65	208.00	195.15	190.05	187.45	184.90	182.35
.4701 - .5050	338.95	282.50	268.35	233.70	220.85	215.70	213.15	210.60	208.00
.5051 - .5400	372.35	315.85	301.75	267.10	254.25	249.10	246.55	243.95	241.40
.5401 - .5800	423.70	367.20	353.10	318.45	305.60	300.45	297.90	295.30	292.75
.5801 - .6260	464.80	408.30	394.20	359.50	346.70	341.55	338.95	336.40	333.85
.6261 - .6600	526.45	469.95	455.80	421.15	408.30	403.15	400.60	398.05	395.45
.6601 - .7050	603.50	547.00	532.85	498.20	485.35	480.20	477.65	475.10	472.50
.7051 - .7550	654.80	598.35	584.20	549.55	536.70	531.55	529.00	526.45	523.85
.7551 - .7950	706.20	649.70	635.55	600.90	588.05	582.95	580.35	577.80	575.20
.7951 - .8450	757.55	701.05	686.95	652.25	639.45	634.30	631.70	629.15	626.60
.8451 - .9000	860.30	803.80	789.65	755.00	742.15	737.00	734.45	731.85	729.30
.9001 - .9600	988.65	932.15	918.05	883.40	870.55	865.40	862.85	860.30	857.70
.9601 - 1.025	1091.40	1034.90	1020.75	986.10	973.25	968.15	965.55	963.00	960.40

\*Diameter tolerance: +.0003/- .0000

For technical information, see page 246