



Speeds & Feeds

Product Table: Miniature End Mills - Square - Long Reach, Standard Flute
Characteristics: 15x Reach Multiple, 2 Flutes
Series: 8291xx, 8292xx

Table with columns for MATERIAL, SFM, Chip Load (IPT) by Dia, Depth of Cut, and Cutter Dia. Includes data for ALUMINUM ALLOYS, MAGNESIUM ALLOYS, ZINC ALLOYS, and COPPER ALLOYS.

Please note:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions. Chip loads reflect uncoated cutters and may be increased 10%-20% if coated. For ferrous materials with hardness <= 28 Rc, chip loads can be increased 10%-20%.

If you require additional information, Harvey Tool has a team of technical experts available to assist you through even the most challenging applications. Please contact us at 800-645-5609 or harveytech@harveyperformance.com.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other appropriate safety equipment in the vicinity of use.

Table with columns for MATERIAL, SFM, Chip Load (IPT) by Dia, Depth of Cut, and Cutter Dia. Includes data for CARBON STEELS, STAINLESS STEELS, TOOL STEELS, TITANIUM ALLOYS, and HIGH TEMP ALLOYS.

Table with columns for MATERIAL, SFM, Chip Load (IPT) by Dia, Depth of Cut, and Cutter Dia. Includes data for CARBON STEELS, STAINLESS STEELS, TOOL STEELS, TITANIUM ALLOYS, and HIGH TEMP ALLOYS.