



Product Table: Laminate Cutters - Compression Cutters

Material	Type	RPM	IPR by Cutter Diameter			Depth of Cut		
			.250	.375	.500	Radial	Axial	
Carbon, Fiberglass	Solid Laminate	Dia .250": 6000-12000 Dia .375": 4000-8000 Dia .500": 3000-6000	Side Milling	.003-.006	.006-.013	.011-.022	.25x Dia	1x Dia
Carbon, Fiberglass	Solid Laminate	Dia .250": 5000-9000 Dia .375": 3000-6000 Dia .500": 2000-5000	Slotting	.004-.005	.009-.012	.011-.022	1x Dia	1x Dia

Product Notes:

Conventional Milling recommended.

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveyperformance.com**.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other appropriate safety equipment in the vicinity of use.