



Product Table: CFRP Routers - Rougher/Finisher - Upcut

Material	Type	RPM	IPM by Cutter Diameter			Depth of Cut		
				.250	.375	.500	Radial	Axial
Carbon, Fiberglass, Kevlar	Solid Laminate	Dia .250": 8000 Dia .375": 6000 Dia .500": 5000	Slotting	30	40	50	1 x Dia	1 x Dia
		Dia .250": 9600 Dia .375": 8500 Dia .500": 7800	Side Milling	60	80	100	≤ .5 x Dia	1 x Dia

Product Notes:

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveyperformance.com**.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other appropriate safety