



Product Table: CFRP MAX Routers - End Mill Style - Upcut

Material	Type	RPM	IPM by Cutter Diameter					Depth of Cut		
				.125	.250	.375	.500	.750	Radial	Axial
Carbon, Fiberglass, Kevlar	Solid Laminate	Dia≤.250":18000 .250<Dia≤375":17250 .375<Dia≤500":15000 Dia>.500":12000	Slotting	25	40	100	120	120	1 x Dia	1-2 x Dia
		Dia≤.500":18000 Dia>.500":15000	Side Milling	85	110	145	180	180	.5 x Dia	1-2 x Dia

Product Notes:

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveyperformance.com**.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other appropriate safety equipment in the vicinity of use.