



Product Table: CFRP Routers - Compression Style

Material	Type	RPM	IPM by Cutter Diameter			Depth of Cut		
				.250	.375	.500	Radial	Axial
Carbon, Fiberglass	Solid Laminate	Dia .250": 14000 Dia .375": 9400 Dia .500": 7200	Slotting	68	87	98	1x	1x
		Dia .250": 14000 Dia .375": 9400 Dia .500": 7200	Side Milling	68	87	98	.5x	1x

Product Notes:

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveyperformance.com**.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other appropriate safety