



Product Table: Roughing Core Tools - CoreHoggers - Square - Reduced Shank

Material	Type	RPM	IPM by Cutter Diameter		Depth of Cut	
				2.500	Radial	Axial
Honeycomb Core	Nomex	4600-5500	Rough	250-350	.5 x Dia	1.5 x Dia
		4600-5500	Finish	250-350	.05-.20 x Dia	.05-.20 x Dia

Product Notes:

Use Conventional direction at all times unless beveling to a sharp edge. Recommend .5° to 2° Lead angle on all cuts. If using 3 axis machine, 0° degree can be used for facing. Watch cutting edges of tools closely to avoid grabbing "ribbons" which can cause severe damage to part. Standard "backers" such as peel ply are recommended if available.

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveypformance.com**.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other