



**Product Table:** Filled Edge Cutters - Finishers

Material	Cutting Operation	RPM	IPM by Cutter Diameter		
			.250	.375	.500
Sandwich Panel Edge Fill	Up to Full Slot	Dia .250": 19,000-23,000 Dia .375": 18,000-22,000 Dia .500": 16,000-18,000	200-250	180-225	150-200

**Product Notes:**

Use Rebating Cutter to rebate out non-metallic sandwich panel. Apply edge fill material and clean up with Filled Edge Cutter.

**General Notes:**

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveyperformance.com**.