



Product Table: CFRP Drills

Material	Type	SFM	IPR by Drill Diameter																				
			.0980	.1250	.1285	.1406	.1563	.1590	.1610	.1719	.1875	.1910	.1935	.1990	.2010	.2031	.2188	.2280	.2340	.2380	0.2500	0.3125	
Carbon, Fiberglass	Solid Laminate	250-400	0.0010	0.0010	0.0010	0.0010	0.0010	0.0010	0.0011	0.0012	0.0012	0.0012	0.0012	0.0012	0.0012	0.0012	0.0013	0.0014	0.0014	0.0014	0.0014	0.0014	0.0015

Product Notes:

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveyperformance.com**.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other appropriate safety equipment in the vicinity of use.