

Product Table: PCD Diamond End Mills – Ball Nose

Material	Type	RPM	IPM by Cutter Diameter						Depth of Cut		
				.125	.250	.375	.500	.750	1.000	Radial	Axial
Carbon, Fiberglass, Kevlar	Solid Laminate	Dia<.375":18000-24000 Dia≥.375":16000-18000	Slotting	40	80	150	180	200	200	1 x Dia	.3 x Dia

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at 833-584-3448 or corehogtech@harveyperformance.com

WARNING: Cutting tools may shatter under improper use. Government regulations require the use of safety glasses and other appropriate safety equipment in the vicinity of