



Product Table: Miniature Drills

Material	SFM	IPR by Drill Diameter						
		.015	.031	.047	.063	.078	.093	.125
Composite - Laminates	350	.00048	.00099	.00150	.00250	.00298	.00400	.00598
Unfilled Plastics	500	.00060	.00124	.00188	.00248	.00312	.00372	.00500
Reinforced Plastics	350	.00048	.00099	.00150	.00250	.00298	.00400	.00598

Product Notes:

Pecking cycles are recommended to avoid chip packing and breakage. For Non-Ferrous materials, the initial peck depth should be 3-5x Diameter with each subsequent peck at 2-3x Diameter.

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveyperformance.com**.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other