



Product Table: CFRP Routers - Finishers - Upcut

Material	Type	RPM	IPM by Cutter Diameter			Depth of Cut		
			.250	.375	.500	Radial	Axial	
Sandwich Panel	Corefill	Dia<.375":18000 Dia≥.375":15000	Finish	150	300	300	1 x Dia	2-4 x Dia
Carbon, Fiberglass	Solid Laminate	Dia≤.500":18000 Dia>.500":15000	Side Milling	90	120	150	.5 x Dia	1 x Dia

Product Notes:

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveyperformance.com**.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other appropriate safety equipment in the vicinity of use.