

**HVHS-6**

**SPEEDS AND FEEDS**  
 Hardened Steel - 6 Flute  
 Corner Radius - Variable Pitch

HVHS-6															
Hardness	SFM	1/8		3/16		1/4		3/8		1/2		3/4		1	
		HEM	Fin	HEM	Fin	HEM	Fin	HEM	Fin	HEM	Fin	HEM	Fin	HEM	Fin
		50-60 HRC	260	.0008	.0009	.0012	.0012	.0017	.0014	.0025	.0015	.0033	.0018	.0050	.0020
> 60 HRC	260	.0008	.0009	.0011	.0011	.0015	.0013	.0023	.0014	.0030	.0016	.0045	.0019	.0060	.0024

MILLING PROCESS	ADOC	RDOC
HEM (High Efficiency Milling)	Up to Max LOC	3%-5% Diameter
Fin (Finishing)	Up to Max LOC	3%-5% Diameter