Torque Recommendations for Locating and Locking Screws



Part #	Accessory Type	Compatibility	Recommended Torque
40211	Locating Locking Screw	TH	10 inch lbs.
40263	Locating Locking Screw	TH	10 inch lbs.
40284	Locating Locking Screw	TH	10 inch lbs.
40285	Locating Locking Screw	TH	10 inch lbs.
QC-1	Locating Locking Screw	QTH, QTHM, QTHL, QTHML, QSG, QDH,QZST (Except SR10J)	18 Inch lbs.
QC-1LH	Locating Locking Screw	QDH-LH	18 Inch Ibs.
QC-2	Locating Locking Screw	QDS	20 Inch lbs.
40283	Locating Locking Screw	THM, THMA	9 Inch lbs.
40239	Locating Locking Screw	THM, THMA	9 Inch lbs.
40287	Locating Locking Screw	THM, THMA	9 Inch lbs.
40286	Locating Locking Screw	THM, THMA	9 Inch lbs.
40317	Locating Locking Screw	QTS, QTSP, QTSPL, QTSL,QZST-SR10J	13 Inch Ibs.
40316	Locating Locking Screw	QTS, QTSP, QTSPL, QTSL, QZST SR10J	13 Inch lbs.
40315	Locating Locking Screw	QTS, QTSP, QTSPL, QTSL	13 Inch Ibs.
40279	Locating Locking Screw	QTS, QTSP, QTSPL, QTSL	13 Inch Ibs.