

**Product Table: 8 Facet Drill – PCD Diamond**

Material	Type	SFM	IPR by Drill Diameter																			
			.0980	.1250	.1285	.1406	.1563	.1590	.1610	.1719	.1875	.1910	.1935	.1990	.2010	.2031	.2188	.2280	.2340	.2380	.2500	
Carbon and Aramid Fiber	Solid Laminate	320	0.0004	0.0005	0.0005	0.0005	0.0005	0.0005	0.0005	0.0007	0.0008	0.0008	0.0008	0.0008	0.0008	0.0008	0.0008	0.0009	0.0010	0.0010	0.0010	0.0012
Fiberglass	Solid Laminate	275	0.0004	0.0005	0.0005	0.0005	0.0005	0.0005	0.0005	0.0007	0.0008	0.0008	0.0008	0.0008	0.0008	0.0008	0.0008	0.0009	0.0010	0.0010	0.0010	0.0012
Carbon Graphite	Solid Laminate	450	0.0004	0.0005	0.0005	0.0005	0.0005	0.0005	0.0005	0.0007	0.0008	0.0008	0.0008	0.0008	0.0008	0.0008	0.0008	0.0009	0.0010	0.0010	0.0010	0.0012

**General Notes:**

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at 833-584-3448 or [corehogtech@harveyperformance.com](mailto:corehogtech@harveyperformance.com)

WARNING: Cutting tools may shatter under improper use. Government regulations require the use of safety glasses and other appropriate safety equipment in the vicinity of