

Product Table: CFRP Router Bits – End Mill Style – Upcut

Material	Type	RPM	IPM by Cutter Diameter					Depth of Cut		
				.125	.250	.375	.500	.750	Radial	Axial
Carbon, Fiberglass, Kevlar	Solid Laminate	Dia≤.250":18000 .250<Dia≤375":17250 .375<Dia≤500":15000 Dia>.500":12000	Slotting	20	30	80	100	100	1 x Dia	1 x Dia
		Dia≤.500":18000 Dia>.500":15000	Side Milling	70	90	120	150	150	.5 x Dia	1 x Dia

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at 833-584-3448 or corehogtech@harveypformance.com

WARNING: Cutting tools may shatter under improper use. Government regulations require the use of safety glasses and other appropriate safety equipment in the vicinity of