

Product Table: CFRP Router Bits – End Mill Style – Upcut

| Material | Type | RPM | IPM by Cutter Diameter | | | | | Depth of Cut | | |
|----------------------------|----------------|--|------------------------|------|------|------|------|--------------|----------|---------|
| | | | | .125 | .250 | .375 | .500 | .750 | Radial | Axial |
| Carbon, Fiberglass, Kevlar | Solid Laminate | Dia≤.250":18000 .250<Dia≤375":17250 .375<Dia≤500":15000 Dia>.500":12000 | Slotting | 20 | 30 | 80 | 100 | 100 | 1 x Dia | 1 x Dia |
| | | Dia≤.500":18000 Dia>.500":15000 | Side Milling | 70 | 90 | 120 | 150 | 150 | .5 x Dia | 1 x Dia |

General Notes:

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at 833-584-3448 or corehogtech@harveypformance.com

WARNING: Cutting tools may shatter under improper use. Government regulations require the use of safety glasses and other appropriate safety equipment in the vicinity of