



**Product Table:** Roughing Core Tools - CoreHoggers - Ball - Reduced Shank

Material	Type	RPM	IPM by Cutter Diameter		Depth of Cut	
				2.000	Radial	Axial
Honeycomb Core	Nomex	5800-6700	Rough	200-300	.5 x Dia	1.5 x Dia
		5800-6700	Finish	200-300	.05-.20 x Dia	.05-.20 x Dia

**Product Notes:**

Use Conventional direction at all times unless beveling to a sharp edge. Recommend .5° to 2° Lead angle on all cuts. If using 3 axis machine, 0° degree can be used for facing. Watch cutting edges of tools closely to avoid grabbing "ribbons" which can cause severe damage to part. Standard "backers" such as peel ply are recommended if available.

**General Notes:**

All posted speed and feed parameters are suggested starting values that may be increased given optimal setup conditions.

If you require additional information, Corehog has a team of technical experts available to assist you through even the most challenging applications. Please contact us at **833-584-3448** or **corehogtech@harveypformance.com**.

WARNING: Cutting tools may shatter under improper use. Government regulations require use of safety glasses and other